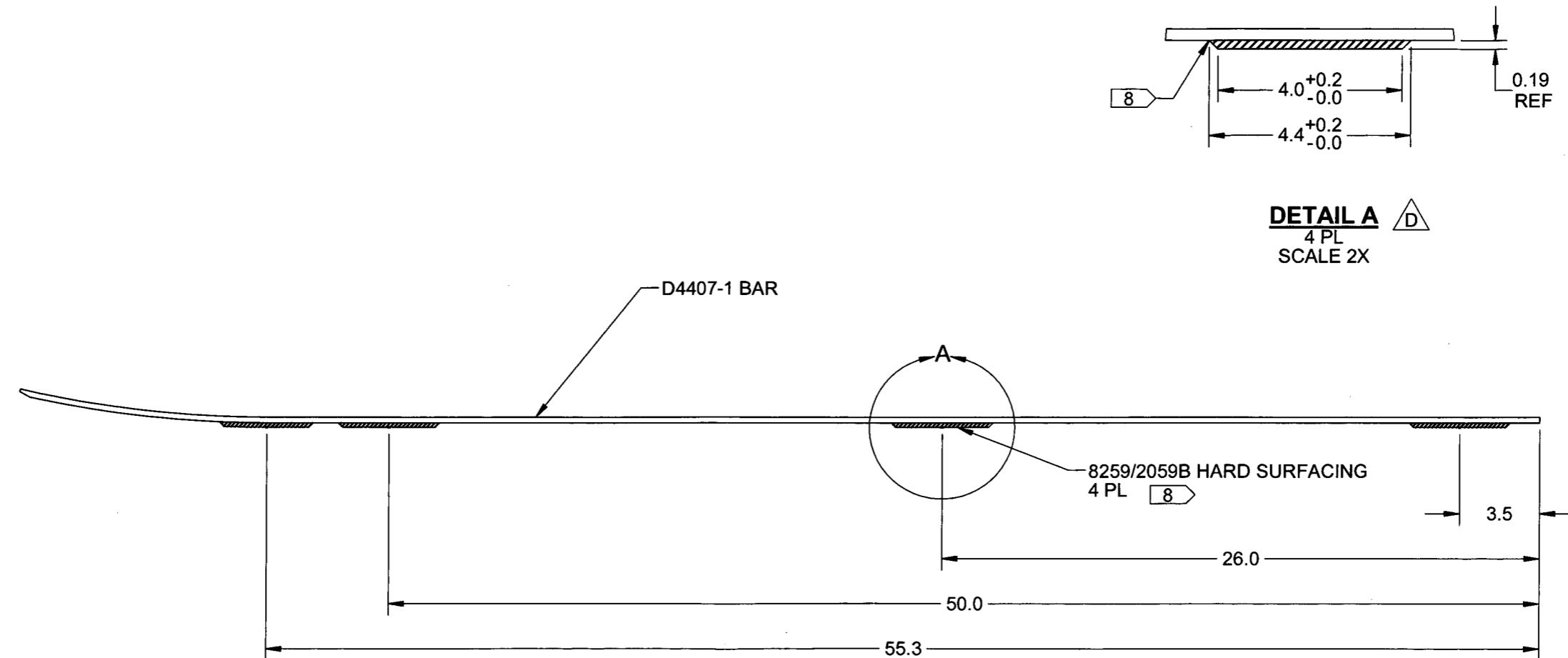


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4407-041	BAR WELDMENT
1	1	D4407-1	BAR
2	A/R	8259/2059B	HARD SURFACING

D

D

D4407-041 BAR WELDMENT

## NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.88 lbs
- 8) BUILDUP HARD SURFACING 0.18 - 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BUILDUP HARD SURFACING 0.19 - 0.25 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

RELEASED  
2016-02-08  
ECN 16-518

APPROVED

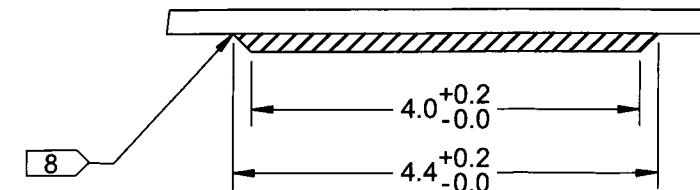
DATE 15.10.13

REV.	DESCRIPTION		BY	DATE		
D	ADD D4407-041-043 WELDMENTS, RE-DESIGN D4407-1-3, ADD NOTE 8 (SH 1,2 AUTOMATED WELDING), DELETE NOTE 8 (SH 3&4)	DB		15.10.13		
C	REDESIGNED WITH SHORTER CUTS. NOTE 8 ADDED. B4-2, B4-3 0.18 WAS 0.13 (REF NCR12-2031)	AJS		13.03.11		
B	REMOVE TOOLING HOLES FOR -1/-3; RE-DESIGN D4407-3	RF		12.01.30		
A	NEW ISSUE	RF		11.08.15		
DESIGN	RF	DART AEROSPACE LTD		A		
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA				
CHECKED	ML	DRAWING NO.				
MFG. APPR.	DD	REV. D				
APPROVED	WM	D4407				
DE APPR.	DS	TITLE BAR				
		SCALE NTS				
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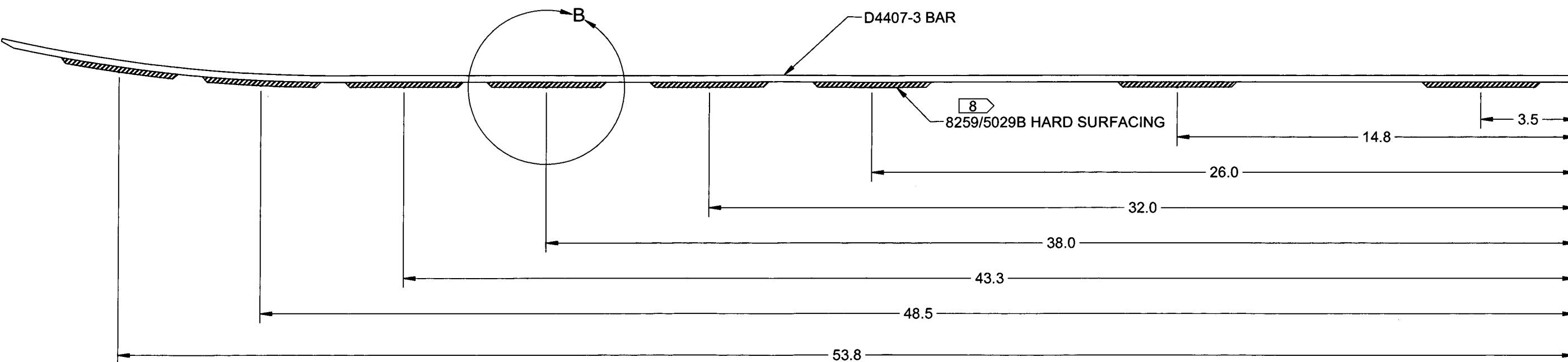
8 7 6 5 4 3 2 1

ITEM	QTY -043	P/N	DESCRIPTION
	X	D4407-043	BAR WELDMENT
1	1	D4407-3	BAR
2	A/R	8259/2059B	HARD SURFACING

D  
D



**DETAIL B**  
8 PL  
SCALE 2X



D  
D  
**D4407-043 BAR WELDMENT**

**NOTES:**

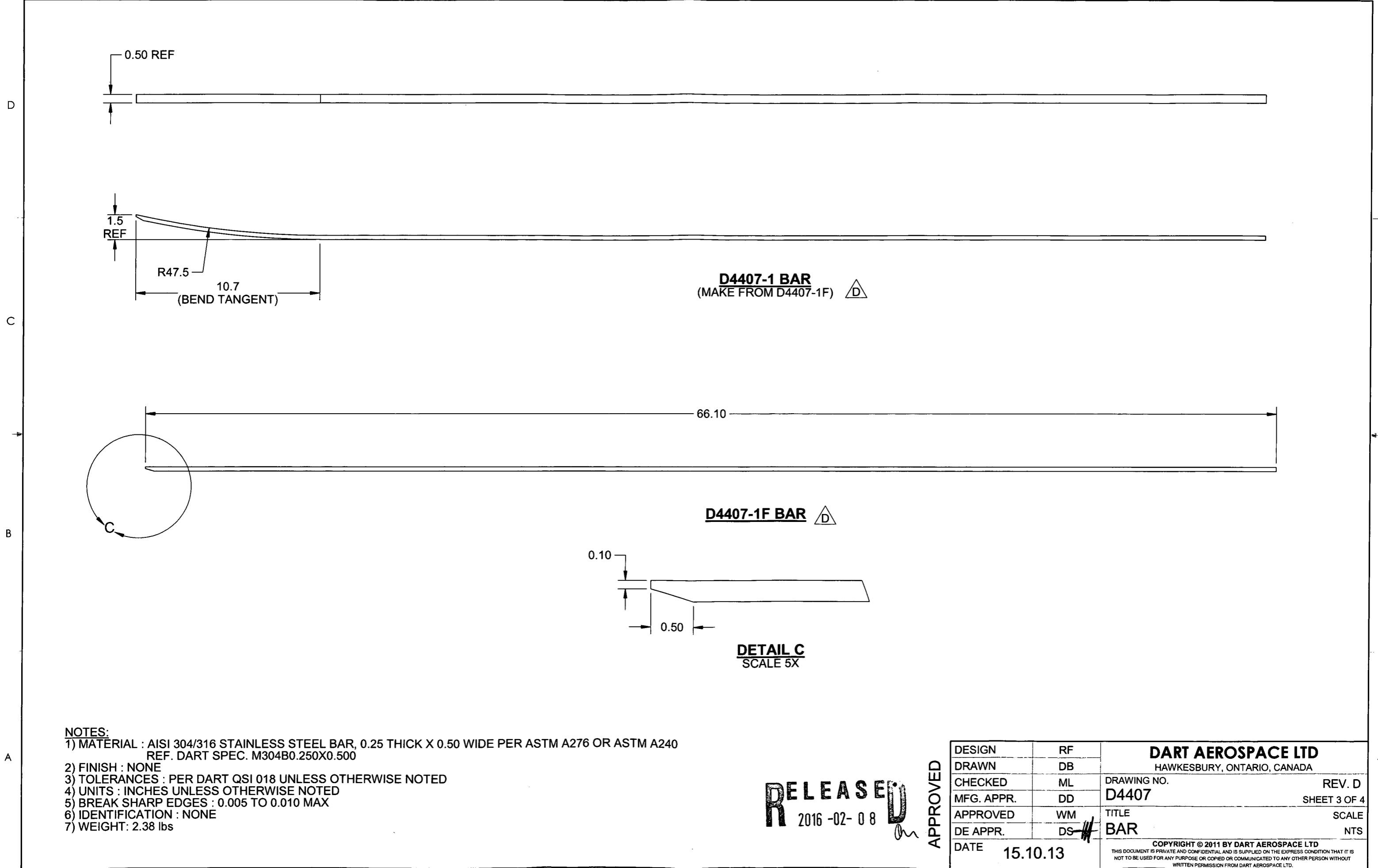
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 3.12 lbs
- 8) BUILDUP HARD SURFACING 0.18 - 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR  
BUILDUP HARD SURFACING 0.19 - 0.25 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

D

**RELEASED**  
2016-02-08  
**APPROVED**

DESIGN	RF	<b>DART AEROSPACE LTD</b>
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA
CHECKED	ML	DRAWING NO.
MFG. APPR.	DD	REV. D
APPROVED	WM	D4407
DE APPR.	DS	SHEET 2 OF 4
		SCALE
		NTS
		<b>BAR</b>
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8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1

